

DIN Taps G (BSPF), Gun, VA



- Use in stainless steels and high strength steels up to 1000N/mm<sup>2</sup>
- Through holes
- Suitable for machine operations
- Depths up to approx. 3 x d1



Tarauts DIN G (BSPF), Gun, type VA

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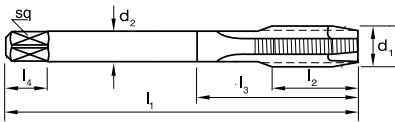
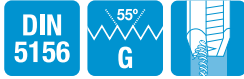
DIN Maschi G (BSPF), Gun, VA

- Maschio per acciai inossidabili e acciai ad alta resistenza fino a 1000N/mm<sup>2</sup>
- Fori passanti
- Adatto per operazioni su macchine CN
- Profondità fino a circa 3 x d1



Machos DIN G (BSPF), Entrada Corregida, VA

- Uso en aceros inoxidables y aceros de alta resistencia hasta 850N/mm<sup>2</sup>
- Agujeros Pasantes
- Profundidades hasta 3 x d1.



Catalogue Code	<b>T181</b>	<b>T182</b>
Discount Group	D0402	D0408
Material	HSSE	HSSE
Surface Finish	Blu	TICN
Sutton Designation	VA	VA
Geometry	Special Relief	Special Relief
Chamfer	Form B / 4.5 x P	Form B / 4.5 x P
Limit & Nut Tolerance	ISO 228	ISO 228

Size Ref.	d <sub>1</sub>	TPI	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	d <sub>2</sub>	sq	l <sub>4</sub>	z	drill Ø	Item #	Item #
0973	G 1/8	28	90	20	-	7.0	5.5	8	3	8.8	T181 0973	T182 0973
1316	G 1/4	19	100	22	-	11.0	9.0	12	3	11.8	T181 1316	T182 1316
1666	G 3/8	19	100	22	-	12.0	9.0	12	3	15.3	T181 1666	T182 1666
2096	G 1/2	14	125	25	-	16.0	12.0	15	3	19.0	T181 2096	T182 2096
2291	G 5/8	14	125	25	-	18.0	14.5	17	4	21.0	T181 2291	T182 2291
2644	G 3/4	14	140	28	-	20.0	16.0	19	4	24.5	T181 2644	T182 2644
3020	G 7/8	14	150	28	-	22.0	18.0	21	4	28.5	T181 3020	T182 3020
3325	G 1	11	160	30	-	25.0	20.0	23	4	31.0	T181 3325	T182 3325

ISO	P												M			K						N						S						H															
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14.1	14.2	14.3	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37.1	37.2	37.3	37.4	37.5	38.1	38.2	39.1	39.2	40	41
T181	●	●	●	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○		
T182	●	●	●	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	

P Steel M Stainless Steel K Cast Iron N Non-Ferrous Metals S Titanium & Super Alloys H Hard Materials

● Optimal ○ Effective