DIN Taps Metric Fine, Forming, NH

suttontools BLACKMAGIC

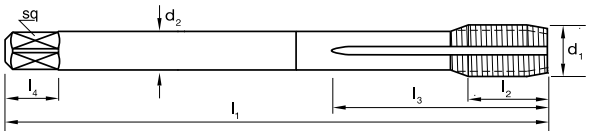
- SPM for superior performance
- Suitable for materials with restricted ductility
- Application specific geometry for harder materials (GGV)
- Through or blind holes
- Depths up to 2 x d1

Tarauds DIN Métrique par déformation, avec rainures de lubrification, type NH
- SPM pour une meilleure performance
- recommandé pour les matériaux difficiles
- Trous borgnes et débouchants
- profondeur jusqu'à 2 x d1

DIN Maschi metrici, Rullare, NH
- SPM per prestazioni superiori
- Ideale per materiali con ristretta duttilità
- Geometria specifica dedicata a materiali temprati (GGV)
- Fori ciechi & passanti
- Profondità fino a 2 x d1

Machos DIN Métrico, Laminación, NH
- SPM para un rendimiento superior
- Adecuado para materiales con ductilidad restringida.
- Geometría específica para materiales más duros (GGV)
- Agujeros pasantes o ciegos
- Profundidades de hasta 2 x d1

DIN 2174 | 60° MF



Catalogue Code	T834
Discount Group	D0408
Material	PM-HSS Co
Surface Finish	TiN
Sutton Designation	NH
Geometry	Multi-Coolant Groove
Chamfer	Form C / 2.5 x P
Limit & Nut Tolerance	6HX

Size Ref.	d_1	Pitch	l_1	l_2	l_3	d_2	sq	l_4	drill Ø	Item #
1005	MF 10	x 1	90	10	-	7	5.5	8	9.55	T834 1005
1006	MF 10	x 1.25	100	13	-	7	5.5	8	9.40	T834 1006
1205	MF 12	x 1	100	14	-	9	7	10	11.55	T834 1205
1206	MF 12	x 1.25	100	14	-	9	7	10	11.40	T834 1206
1207	MF 12	x 1.5	100	14	-	9	7	10	11.30	T834 1207
1405	MF 14	x 1	100	16	-	11	9	12	13.55	T834 1405
1406	MF 14	x 1.25	100	16	-	11	9	12	13.40	T834 1406
1407	MF 14	x 1.5	100	16	-	11	9	12	13.30	T834 1407
1607	MF 16	x 1.5	100	16	-	12	9	12	15.30	T834 1607
1807	MF 18	x 1.5	110	20	-	14	11	14	17.30	T834 1807

ISO	P												M			K						N									S												H					
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14.1	14.2	14.3	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37.1	37.2	37.3	37.4	37.5	38.1	38.2	39.1	39.2	40	41
T834	○	○	●	●	○	●	●	○		●				○	○								○	○	○	○		○	○	○																			

P Steel | M Stainless Steel | K Cast Iron | N Non-Ferrous Metals | S Titanium & Super Alloys | H Hard Materials

● Optimal ○ Effective