DIN Taps Metric, Gun, N - 6G, 4H, LH

suttontools

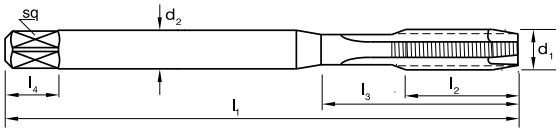
- General purpose use
- Suitable for materials up to 1000N/mm²
- Through holes
- Depths up to 3 x d1

Tarauds DIN Métrique, Gun, type N, 6G- 4H-A gauche
- Utilisations générales
- Convient aux matériaux jusqu'à 1000N/mm²
- Trous débouchants
- Profondeur jusqu'à 3 x d1

DIN Maschi Metrici,Gun,N 6G,4H,LH
- Maschio universale
- Ideale per materiali fino a 1000N/mm²
- Fori passanti
- Profondità fino a 3 x d1

Machos DIN Métrico, Entrada Corregida, N - 6G, 4H, LH
- Uso general
- Adecuado para materiales hasta 1000N/mm²
- Agujeros pasantes
- Profundidades hasta 3 x d1

DIN 371 | 60° M



Catalogue Code	T106	T108*	T648
Discount Group	D0402	D0402	D0402
Material	HSSE	HSSE	HSSE
Surface Finish	*Brt*	*Brt*	*Brt*
Sutton Designation	N	N	N
Geometry	6G	4H	Left Hand
Chamfer	Form B / 4.5 x P	Form B / 4.5 x P	Form B / 4.5 x P
Limit & Nut Tolerance	ISO 3 / 6G	ISO 1 / 4H	ISO 2 / 6H LH

Size Ref.	d_1	Pitch	l_1	l_2	l_3	d_2	sq	l_4	z	drill Ø	Item #	Item #	Item #
0200	M 2	x 0.4	45	8	-	2.8	2.1	5	2	1.6	•		•
0220	M 2.2	x 0.45	45	9	-	2.8	2.1	5	2	1.75	•		•
0230	M 2.3	x 0.4	45	9	-	2.8	2.1	5	2	1.9	•		•
0250	M 2.5	x 0.45	50	9	-	2.8	2.1	5	2	2.05	•		•
0260	M 2.6	x 0.45	50	9	-	2.8	2.1	5	2	2.15	•		•
0300	M 3	x 0.5	56	11	18	3.5	2.7	6	3	2.5	T106 0300	T108 0300	T648 0300
0350	M 3.5	x 0.6	56	13	20	4.0	3.0	6	3	2.9	T106 0350	T108 0350	•
0400	M 4	x 0.7	63	13	21	4.5	3.4	6	3	3.3	T106 0400		T648 0400
0500	M 5	x 0.8	70	16	25	6.0	4.9	8	3	4.2	T106 0500	T108 0500	T648 0500
0600	M 6	x 1	80	19	30	6.0	4.9	8	3	5.0	T106 0600	T108 0600	T648 0600
0800	M 8	x 1.25	90	22	35	8.0	6.2	9	3	6.8	T106 0800	T108 0800	T648 0800
1000	M 10	x 1.5	100	24	39	10.0	8.0	11	3	8.5	T106 1000	T108 1000	T648 1000

ISO	P													M			K							N											S													H					
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14.1	14.2	14.3	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37.1	37.2	37.3	37.4	37.5	38.1	38.2	39.1	39.2	40	41
T106	●	●	○	○		●	○			○							○		○		○	○	●	●	○	○		○	○																					
T108	●	●	○	○		●	○			○							○		○		○	○	●	●	○	○		○	○																					
T648	●	●	○	○		●	○			○							○		○		○	○	●	●	○	○		○	○																					

P Steel | M Stainless Steel | K Cast Iron | N Non-Ferrous Metals | S Titanium & Super Alloys | H Hard Materials

● Optimal ○ Effective

• Available on request as special manufacture. Subject to lead time. *Not available once current stock is depleted